

Planterboxdirect.com- Cascade Planter Box Assembly Instructions

1. Locate all parts. 6- 4' panels, 2- 2' panels, 4 outside corners, 2- double high outside corners, 54-color match screws and 10 rubber caps.

**We will build a 4x4 planter box first**

- \* You will be using 4- 4' Panels, 2- outside corners, 2- double high outside corners and 20 screws
2. Locate the HEM section of the panels and outside corners (top)
  3. With HEM section UP, align top piloted hole on (1) outside corner (short) to (1) end panel, using a ¼" bit (not included) screw in until snug
  4. Align center piloted hole, using a ¼" bit (not included) screw in until snug
  5. Align bottom piloted hole, using a ¼" bit (not included) screw in until snug
  6. Repeat steps 3, 4 & 5 until your front and two side panels (2) have 2 outside corners (short) screwed on to each
- \*The back of your planter should be open*
7. Using your 2 double high outside corners and a 4' panel. Place 1 double high outside corner onto 1 side panel
  8. Align the bottom piloted hole, using a ¼" bit (not included) screw in until snug
  9. Do the same for the 2 bottom holes and leave the center hole open for later steps
  10. Now place your 4' panel on the Inside of the double high outside corners and repeat steps 8 & 9
- \*Now you should have a 4x4 box with 2 double high outside corners rising up from the back*

**Now for the 2x4 on top**

11. Locate the remaining 2- 4' panels, 2- 2' panels and 2 outside corners (short)
12. Place (1) 4' panel on the back (Inside) double high outside corners and screw the center holes (You will want to catch the corner and 2 panels)
13. Screw In the remainder of the screws on this corner
14. Do the same for the opposite side
15. Using your 2' panels, place (1) (Inside) double high outside corners and screw the center holes (You will want to catch the corner and 2 panels)
16. Screw In the remainder of the screws on this corner
17. Do the same for the opposite side
18. Using (1) outside corner (short) to the Inside of the 4' panel and your 2' panel, screw the top hole then the center. The bottom will fasten the 4' panel, outside corner and 2' panel.
19. Do the same for the opposite side
20. Lastly attach the remaining 4' panel to the (2) outside corners

Enjoy your new Cascade box! **\*\*See reverse side for example photos**



Required tools (not included) (Drill, ¼" driver or Ratchet with ¼" drive)



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