

Planterboxdirect.com- Cascade Planter Box Assembly Instructions

Required tools (not included), Drill (1/4" hex bit), Gloves, Safety Glasses



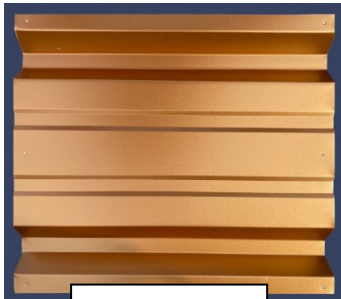
(To make process easier, use a table to lay panels on while screwing parts together)

Caution – Metal may be sharp, wear gloves to protect your hands.

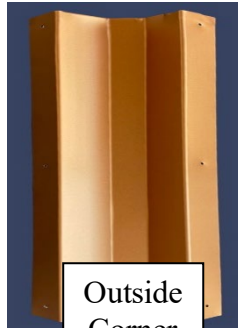
Caution – Wear proper eye protection to protect from debris while screwing.



1. Remove all plastic before installation
2. **Locate all parts:** (6) 4' panels, (2) 2' panels, (4) outside corners, (2) double high outside corners, (54) color match screws and (10) rubber screw caps.



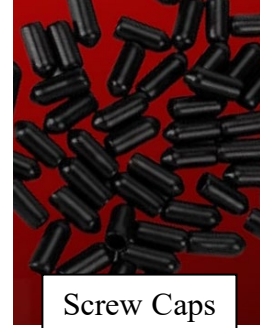
Wall Panels



Outside
Corner



Color-Match
Screw



Screw Caps

We will build a 4x4 planter box first

* You will be using (4) 4' Panels, (2) outside corners, (2) double high outside corners and (20) screws *

3. Locate the HEM section of the panels and outside corners. **This will be the TOP.**
4. Align top piloted hole on (1) outside corner (short) to (1) 4' panel, using a 1/4" hex bit, screw in until snug
5. Align bottom piloted hole, using a 1/4" hex bit, screw in until snug
6. Align center piloted hole, using a 1/4" hex bit, screw in until snug
7. Repeat steps 4, 5 & 6 until your front panel had (2) outside corners (short) screwed to it and a side panel (2 total) screwed to each corner. **The back of your planter should be open**
8. Align (1) double high outside corner with (1) side panel used in previous steps
9. Align the (2) bottom piloted holes, using a 1/4" hex bit, screw in until snug
10. Leave the center piloted hole open for later steps



HEM edge

11. Repeat steps 8, 9 & 10 with the other double high outside corner
12. Now place (1) 4' panel on the inside of the double high outside corners and repeat step 9
Now you should have a 4x4 box with 2 double high outside corners rising up from the back

Now for the 2x4 box on top

13. Locate the remaining (2) 4' panels, (2) 2' panels and (2) outside corners (short)
14. Place (1) 4' panel on the back (Inside) double high outside corners and screw the center holes
(You will want to catch the outside corner and both back panels)
15. Screw in the remainder of the screws on this corner
16. Align the pilot holes on the other side of the back panel, screw in until snug
(For the center hole you will want to catch the outside corner and both back panels)
17. Place (1) 2' panel inside the double high outside corners and screw the center holes
(You will want to catch the outside corner and 2 panels)
18. Screw in the remainder of the screws on this corner
19. Place (1) outside corner (short) between the 4' panel and your 2' panel. Screw the corner and 2' panel together with the top hole then the center hole. Screw the bottom hole to fasten the 4' panel, outside corner and 2' panel together
20. Repeat steps 17, 18 & 19 on the other side of the top box
21. Lastly attach the remaining 4' panel to the (2) outside corners
22. Using the protective rubber screw caps, cover the screws on the top piloted holes
23. Your Cascade box is now complete. Enjoy!

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FINISHED PRODUCT

