

Planterboxdirect.com- Double High Assembly Instructions

Required tools (not included), Drill ($\frac{1}{4}$ " hex bit), Gloves, Safety Glasses



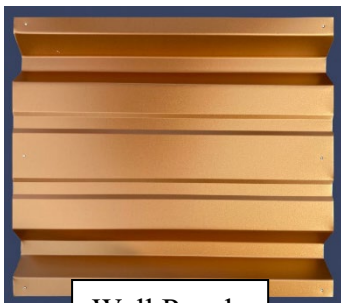
(To make process easier, use a table to lay panels on while screwing parts together)

Caution – Metal may be sharp, wear gloves to protect your hands.

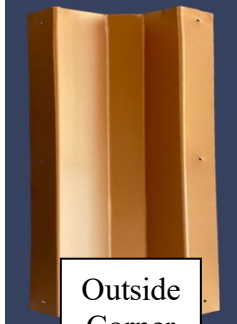
Caution – Wear proper eye protection to protect from debris while screwing.



1. Remove all plastic before installation
2. Locate all parts. 4- side panels, 4- end panels, 4- **double high** outside corners, 38- color match screws, 4 rubber screw caps.



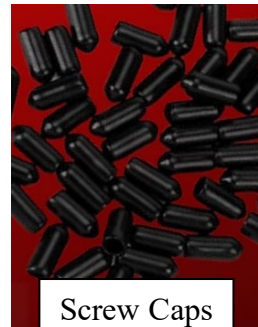
Wall Panels



Outside
Corner



Color-Match
Screw



Screw Caps

3. With the metal lines horizontal, locate the HEM edge of the panels and outside corners. **This will be the top**
4. Begin by constructing your double high walls. Locate (5) screws. Align the pilot holes of each panel (be sure top panel overlaps bottom panel). Starting with the center hole and working your way to one side and then the other side. Use a $\frac{1}{4}$ " hex bit to screw in until snug (DO NOT fasten the end screws, yet).



HEM edge

5. Repeat step 4 (3 more times). This will make all four double high wall panels.
6. Align top piloted hole on (1) double high outside corner to (1) double high end panel, using a $\frac{1}{4}$ " hex bit, screw in until snug
7. Align the remainder of the piloted holes, starting from the bottom hole use a $\frac{1}{4}$ " hex bit to screw in until snug
8. Repeat steps 4 & 5 until each end panel (2 total) has (2) double high outside corners screwed on to each panel
9. Locate 1 double high side panel, with the HEM up align the top piloted holes on (1) corner to the side panel, using a $\frac{1}{4}$ " hex bit, screw in until snug

10. Align remaining piloted holes, using a 1/4" hex bit, screw in until snug
11. Repeat steps 9 & 10 until each side panel (2 total) have been screwed together with the outside corners.
12. Using the protective rubber screw caps, cover the screws on the top piloted holes.
13. Your planter box is now complete. Enjoy!

FINISHED PRODUCT →



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